Instruction manual

DATA I/O

Programming systems for tomorrow... today

PROM PROGRAMMER
Program Card Set

909/919-1174-1

025-1174-1 REV U Sept. 1979

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SECTION 1
SPECIFICATIONS

1.1 INTRODUCTION

Data I/O Program Card Sets configure the programmer for the requirements of particular devices. This card set, used with the appropriate socket adapter, will program and read the devices listed in Table 1-1. New applications are developed frequently; therefore, consult the most recent Data I/O Comparison Chart of Programmable Devices to supplement Table 1-1.

Table 1-1. Applications of the Program Card Set

Array Size and Technology	PROM Part Number	Programmed Logic Level	Pinout	Socket Adapter
ADVANCED MICRO DEVICES				
1024x8 MOS	2708	VOL TS	24 PIN	1033-4
ELECTRONIC ARRAYS				
1024x8 MOS	2708	VOL TS	24 PIN	1033-4
FAIRCHILD				
1024x8 MOS	2708	VOL TS	24 PIN	1033-4
FUJITSU				
1024x8 MOS	8518 (2708)	VOL TS	24 PIN	1033-4
INTERSIL				
1024x8 MOS	2708	VOL TS	24 PIN	1033-4
INTEL				
512x8 MOS	2704/8704	VOL TS	24 PIN	1033-2
1024x8 MOS	2708/8708	VOL TS	24 PIN	1033-4
MITSUBISHI				
1024x8 MOS	58732S/2708	VOL TS	24 PIN	1033-4
MOTOROLA				
1024x8 MOS	68708/12708L	VOL TS	24 PIN	1032-4
NATIONAL SEMICONDUCTOR				
1024x8 MOS	2708	VOL TS	24 PIN	1033-4
SIGNETICS				
1024x8 MOS	2708	VOL TS	24 PIN	1033-4
TEXAS INSTRUMENTS				
1024x8 MOS	2708/27L08	VOL TS	24 PIN	1033-4
TOSHIBA				
512x8 MOS	321	VOL TS	24 PIN	1033-2
1024x8 MOS	322	VOL TS	24 PIN	1033-4

The Program Card Set includes the parts listed in Figure 1-1. The analog card produces the correct voltages in the proper waveforms for the device to be programmed or read. The digital card controls the sequences of these waveforms.

A Program Card Set for use in a System 17 or 19 Programmer is included in a Programming Pak and designated by a 919- part number. See Figure 1-1 a). A card set shipped alone, for use in a Model 1-5, 7 or 9 Programmer, bears a 909- part number. See Figure 1-1 b).

1.2 CALIBRATOR PROGRAM ADAPTER

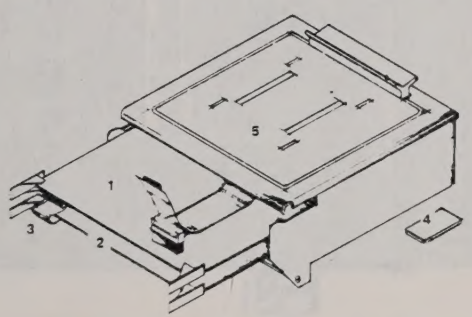
The card set includes a Calibrator Program Adapter which mates with the Data I/O Universal Calibrator (P/N 910-1071). The PROMs on the adapter deliver the control signals to the analog card.

Using the calibrator and following the calibration procedure in Section 4 of this manual, Data I/O customers can be sure the Program Card Set remains within voltage and timing tolerances for effective programming.

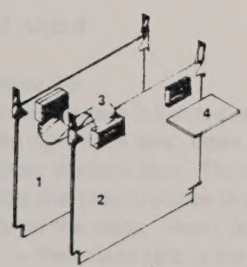
1.3 CALIBRATION REQUIREMENTS

The need for calibration varies with the amount of use; calibration is recommended every ninety days of regular use or if programming yields fall below manufacturer's recommended minimums.

Complete calibration must be performed with a programmer that has an address and data display. Card sets for use in a Model 7 or System 17 may be properly calibrated using another Data I/O programmer. Alternately, Data I/O provides calibration service at regional Service Centers.



a) Programming Pak for System 17 and 19 Programmers



b) Program Card Set for Model 1 - 9 Programmers

1. DIGITAL CARD	701-1196
2. ANALOG CARD	701-1174-1
3. INTERCONNECT CABLE	709-1608
4. CALIB. PROGRAM ADAPTER	910-1174-1
5. PROGRAMMING PAK CARRIER	940-0919

Figure 1-1. Parts included in the a) Programming Pak b) Program Card Set

SECTION 2
INSTALLATION

2.1 DIGITAL CARD JUMPERS

Figure 2-1 shows the customer-selectable jumper locations on the digital card. Refer to Table 2-1 to check the jumper positions. If a jumper change is ever made, be sure to replace the jumpers in the normal position before using the card set for programming.

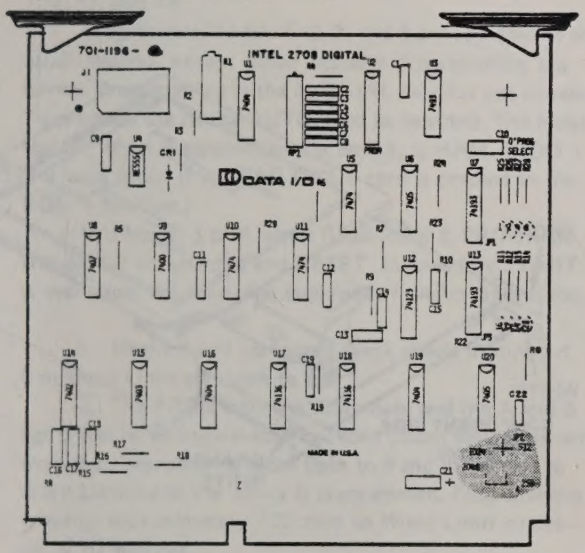


Figure 2-1. Digital Card Jumper Locations

Table 2-1. Customer - Selectable Digital Card Jumpers

JUMPER	FUNCTION	NORMAL POSITION	COMMENTS
JP 2	Word Limit	2048	Selection defaults to programmer and socket adapter

2.2 CARD SET INSERTION

When changing card sets in Model 1-9 Programmers, turn power OFF.

Power may remain ON when changing Programming Paks in System 17 or 19 Programmers. In this way, data may be retained in RAM during the operation.

2.2.1 MODELS 1-5

Refer to Figure 2-2.

Remove the top cover from the programmer. Each card in the card cage has color-coded extractors which correspond to the colors of the card guides. Install the analog card in the white/white position in the card cage. Install the digital card in the front brown/orange position. Components of both cards must face forward in Model 3 and 5 Programmers and to the right in Model 1 Programmers. Insert the cable into the socket receptacle, route it over the card cage, and attach it to J2 on the analog card. Be sure the cable is oriented correctly: the red stripe must align with the connector dot.

CAUTION

Installing the cable backwards could cause programmer damage.

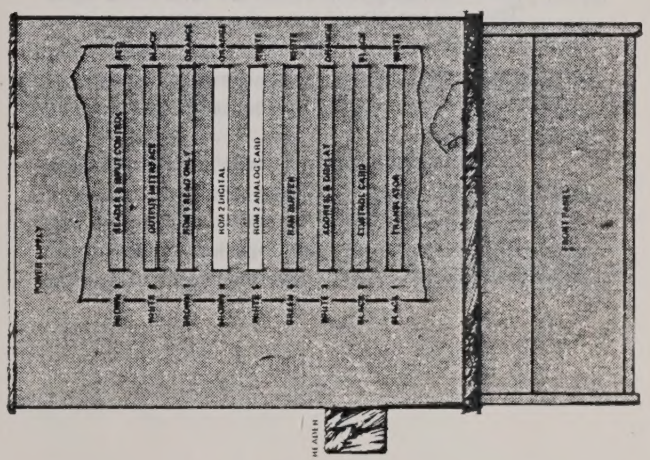


Figure 2-2. Installation of Card Set in Model 3 or 5

2.2.2 MODELS 7 AND 9

Refer to Figure 2-3.

The card set access door is located at the front of the programmer on the right-hand side. Open the door from the bottom to expose the card slots. The card guides are colored white/white and brown/orange to correspond with the extractor tabs on the cards. Insert both cards component-side-down – the analog card in the white/white slot and the digital in the brown/orange. Attach the cable from the socket receptacle to connector J2 on the analog card. Be sure the cable is oriented correctly: the red stripe must align with the connector dot.

CAUTION

Installing the cable backwards could cause programmer damage.

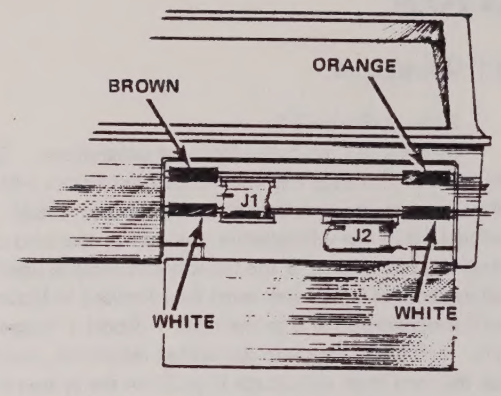


Figure 2-3. Installation of Card Set in Model 7 or 9

2.2.3 SYSTEMS 17 AND 19

Refer to Figure 2-4.

The card set should normally remain in the Programming Pak frame. Install the Programming Pak into the programmer by sliding it into the opening and lowering into position. Press gently on the handle to insure connector mating.

If the card set needs to be installed in its Programming Pak frame, insert the analog card in the white/white slot and the digital card in the brown/orange slot. With the Programming Pak face up, install both cards component-side-down. Attach the cable from the socket receptacle to connector J2 on the analog card. Be sure the cable is oriented correctly: the red stripe must align with the connector dot.

CAUTION

Installing the cable backwards could cause programmer damage.

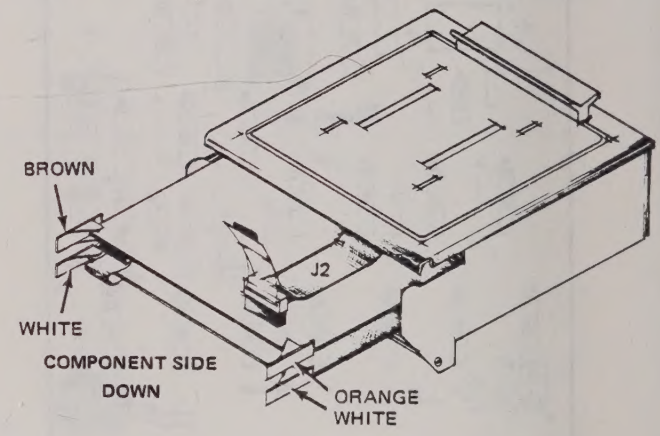


Figure 2-4. Installation of the Program Card Set in the Programming Pak

SECTION 3

OPERATION WITH MODELS 1-5

Because of special recycle requirements of the 2708 and 2716 parts, a special operating procedure is required when programming with Models 1, 2, 3, and 5. NO SPECIAL PROCEDURE IS REQUIRED FOR MODELS 7, 9, 17, and 19.

Programmer Models 1, 2, 3, and 5 are operated in the usual fashion, except when actually programming the device. Programming in the MANUAL mode is not allowed. To program the device AUTO must be selected. The input source, when programming the device, is RAM. (ROM 1 is a valid input if a READ ONLY card is present in the ROM 1 position.)

In a Model 3 or 5, when RAM-ROM 2, PROGRAM, and AUTO are selected and RESET, followed by START, is depressed, the following sequence of events takes place.

1. Machine will perform a blank check from word Ø to Word Limit and back to Ø.
2. The PROG light will illuminate and the A and B lights will be extinguished. The Word Count will increment from Ø to Word Limit, jump back to Ø and increment to Word Limit until the device is programmed. Programming requires approximately 100 zero to Word Limit cycles—up to 10 minutes.
3. When programming is complete, the A and B lights will illuminate and the PROG light will be illuminated for 1 cycle. The PROG light will then be extinguished as the machine cycles from Ø to Word Limit back to zero performing its usual Verify cycle. The machine will stop with STOP illuminated.
4. If the device does not program within the required number of cycles, the device will be rejected. This is evidenced by the machine halting with the A and B lights extinguished and the PROG and START lights illuminated.

In a Model 1 or 2 when RAM to ROM 2, PROGRAM and AUTO are selected and RESET then START is depressed, the following sequence of events takes place:

1. The PROG light will illuminate and the A and B lights will be extinguished. The word count will increment from Ø to Word Limit, jump back to Ø and increment to Word Limit until the device is programmed. Programming requires approximately 100 zero to Word Limit cycles—up to 10 minutes.
2. When programming is complete, the A and B lights will illuminate for 1 cycle. The machine will then stop at Word Limit with STOP illuminated. A Verify should then be performed by the operator.
3. If the device does not program within the required number of cycles, the device will be rejected. This is evidenced by the machine halting with the A and B lights extinguished and the PROG and START lights illuminated.

SECTION 4

CALIBRATION

4.1 INTRODUCTION

Calibration includes checks of power supply levels, steady-state tests of critical programming parameters, and verification of resistively loaded programming waveforms. The need for calibration varies with the amount of use, but calibration is suggested at least every ninety days. For calibration by the customer, the procedure in this section should be followed in sequence.

NOTE

If any adjustment is necessary, complete the entire calibration procedure.

4.2 TEST SET-UP

The following equipment is required to perform a calibration:

1. Data I/O Universal Calibrator, P/N 910-1071
2. Calibrator Extender Fixture:

Models 1-5	P/N 910-1136
Model 9	P/N 910-1074
System 19	P/N 910-1520

3. Digital voltmeter (DVM) — Fluke Model 8000A or equivalent.
4. A potentiometer adjustment tool
5. Dual-trace oscilloscope — Tektronix 465 or equivalent
6. A jumper wire approximately 12 inches in length
7. Data I/O interconnection cables:
   Models 1-5: P/N 709-1613
   Model 9, System 19: P/N 709-2608, 709-1613.
8. Calibrator Program Adapter

To prepare for calibration of the programmer power supplies and the Program Card Set, remove the card set from the programmer and connect the Universal Calibrator according to the following instructions:

4.2.1 MODELS 1 — 5

Refer to Figure 4-1.

1. Make sure the programmer power is OFF.
2. Remove the cover from the programmer and remove the Program Card Set from the card cage.
3. Disconnect the 16-conductor cable from J1 on the digital card; disconnect the 26-conductor cable from J2 on the digital card.

CAUTION

Connector pins are fragile; use a suitable tool, such as a small screwdriver, when removing cables from their connectors.

4. Install the Extender Card, P/N 910-1136, (with the Universal Calibrator attached) into the programmer's analog card position (white/white). Be sure that the edge of the Extender Card is securely seated. Reinstall the digital card in the digital card position (brown/orange) in the programmer card cage.
5. Connect the 16-conductor cable from J1 on the analog card to J1 on the Universal Calibrator. Connect the 26-conductor cable from J2 on the analog card to J2 on the Universal Calibrator. Be sure the cables are oriented correctly: the red stripes must align with the connector dots.
6. Plug the Calibrator Program Adapter into the Program Adapter socket on the Universal Calibrator.

CAUTION

Be sure the 910-XXXX part number corresponds to the 909-XXXX part number of the Program Card Set.

7. Connect the DVM ground lead to the GND test point on the Universal Calibrator.
8. Turn the programmer power ON. Prepare the programmer for calibration using the following key sequence:

   RESET
   ROM2 — ROM2
   MANUAL
   PROGRAM
   START

4.2.2 MODEL 9

Refer to Figure 4-2.

1. Make sure the programmer power is OFF.
2. Open the Program Card Set access door from the bottom. Remove the Program Card Set.

Figure 4-1. Set-up of Models 1-5 for DC Calibration

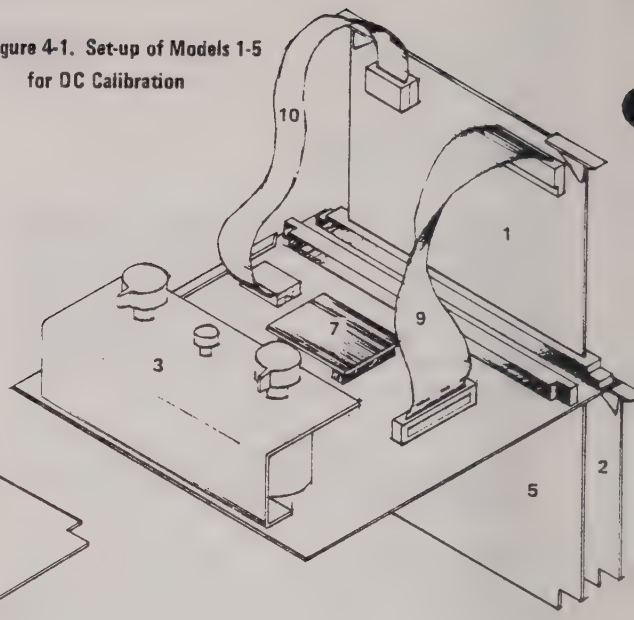
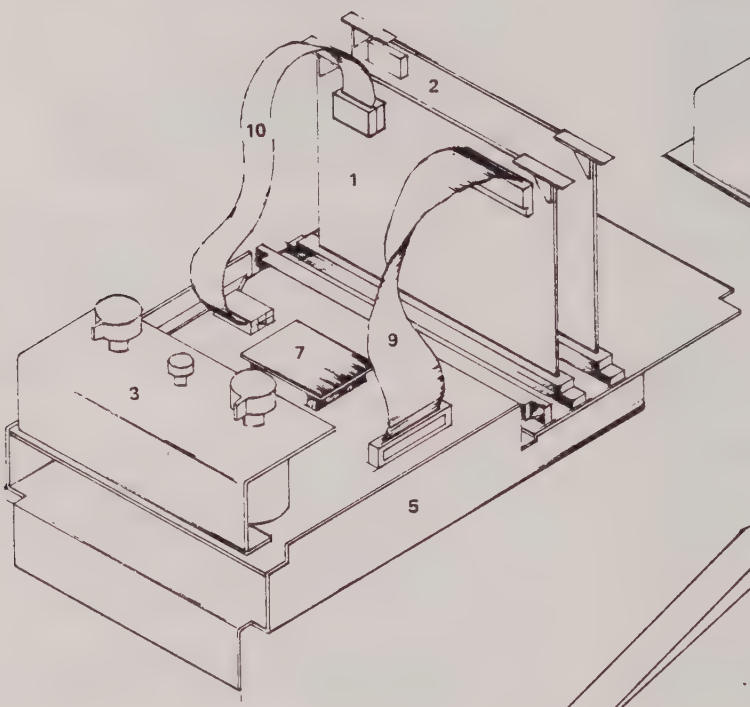


Figure 4-2. Set-up of Model 9 for DC Calibration



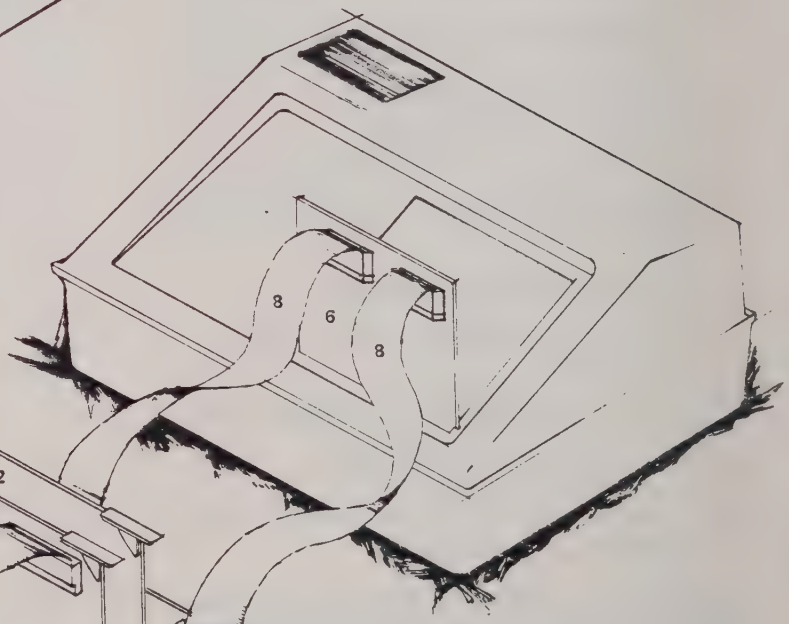
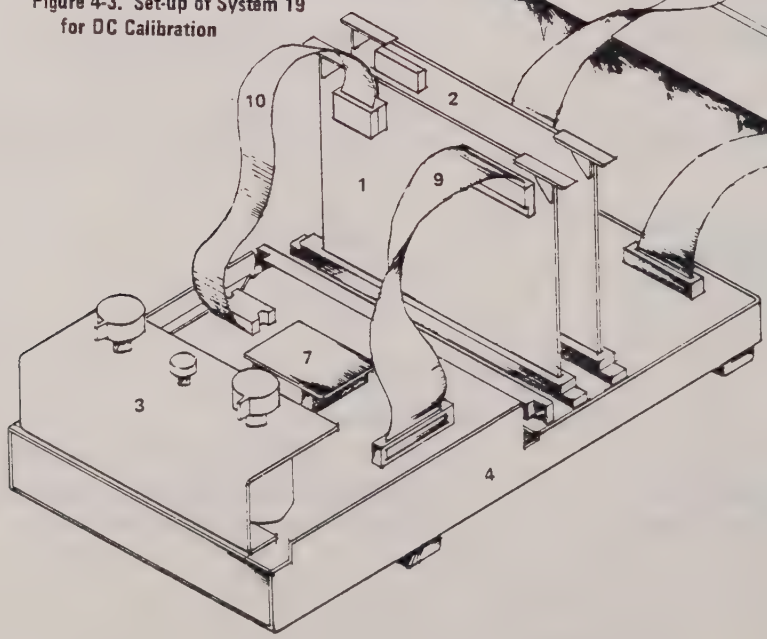


Figure 4-3. Set-up of System 19 for DC Calibration



1. ANALOG CARD
2. DIGITAL CARD
3. UNIVERSAL CALIBRATOR
4. CALIBRATOR EXTENDER
5. CALIBRATOR EXTENDER FIXTURE
6. CALIBRATOR INTERFACE
7. CALIBRATOR PROGRAM ADAPTER
8. 50-CONDUCTOR CABLE
9. 26-CONDUCTOR CABLE
10. 16-CONDUCTOR CABLE

CAUTION

Connector pins are fragile; use a suitable tool, such as a small screwdriver, when removing cables from their connectors.

3. Disconnect the 16-conductor cable from J1 on the digital card; disconnect the 26-conductor cable from J2 on the digital card.

4. Install the Extender Card, P/N 910-1074, (with the Universal Calibrator attached) into the programmer's analog card position (white/white). Be sure that the edge of the Extender Card is securely seated. Reinstall the digital card into the digital card position (brown/orange) in the programmer card cage.

5. Connect the 16-conductor cable from J1 on the analog card to J1 on the Universal Calibrator. Be sure the cables are oriented correctly: the red stripes must align with the connector dots.

6. Plug the Calibrator Program Adapter into the Program Adapter socket on the Universal Calibrator.

CAUTION

Be sure the 910-XXXX part number corresponds to the 909-XXXX part number of the Program Card Set.

7. Connect the DVM ground lead to the GND test point on the Universal Calibrator.

8. Turn the programmer power ON. Prepare the programmer for calibration using the following key sequence:

   EXECUTE

   NORMAL/INVERT switch to INVERT

4.2.3 SYSTEM 19

Refer to Figure 4-3.

1. Make sure the programmer is OFF.

2. Remove the Programming Pak from the programmer.

3. Insert the Calibrator Interface, P/N 702-1538, into the Programming Pak port.

4. Connect the two 50-pin cables, P/N 709-2700, to the Calibrator Interface card. Be sure the cables are oriented properly: the red stripes must align with the connector dots.

5. Connect the free ends of the 50-pin cables to the Universal Calibrator/Calibrator Extender Fixture. Be sure the cables are oriented with the red stripes and connector dots aligned.

6. Remove the card set to be calibrated from its Programming Pak by disconnecting J2 of the analog card from the Programming Pak socket receptacle PC board.

7. Install the card set in the two blue card slots on the Calibrator Extender. The analog card should be in front with the component sides of both boards facing the Universal Calibrator.

8. Connect the 26-conductor cable from J2 of the analog card to J2 of the Universal Calibrator, making sure to align the red stripe to the connector dot.

9. Disconnect the 16-conductor cable from J1 on the digital card and route it to J1 on the Universal Calibrator, making sure to align the red stripe to the connector dot.

10. Plug the Calibrator Program Adapter into the Program Adapter socket on the Universal Calibrator.

CAUTION

Be sure the 910-XXXX part number of the Calibrator Program Adapter corresponds to the 909-XXXX part number of the Program Card Set.

11. Connect the DVM ground lead to the GND test point on the Universal Calibrator.

12. Turn the programmer power ON. Prepare the programmer for calibration using the following key sequence:

    SELECT
    C1
    START

    The TEST light will come ON.

4.3 PROCEDURES FOR CALIBRATION

The Calibration Chart, between pages 4-4 and 4-5, gives the steps for complete DC calibration. It is to be used only with the Calibrator Program Adapter specified in the title block of the chart.

The first five steps on the Calibration Chart cover the level checks of the programmer power supplies. If any adjustment is necessary in these steps, refer to the Programmer Manual. The remaining steps provide information for calibration of the Program Card Set.

● The PROGRAMMER WORD COUNT column is divided into three portions: DEC (Decimal), HEX (Hexadecimal), and OCT (Octal). When performing each step, set the address (word count) corresponding to the address number base of the programmer in use. For instance, with a programmer having a hexadecimal address readout, ignore the DEC and OCT columns.

CAUTION

DO NOT leave Word Count (address) advanced beyond 000 for extended periods. Static conditions created by the Universal Calibrator may cause thermal damage to components if the programmer is left unattended with advanced word count.

● The TEST DESCRIPTION column specifies the function to be checked in each step. In most cases, the steps simply require a DVM reading to insure that a level is within tolerance. Some steps, labeled Adjustment Steps, give a nominal (NOM) value and prescribe adjustment to that value if the level is out of the MIN-MAX range.

● The ADJUSTMENT column calls out potentiometer designations. The first four entries in the ADJ column refer to power supply potentiometers located on the power supply board of the programmer. The remaining entries in the ADJ column refer to potentiometers on the analog card. Refer to Figure 4-4 for locations of the potentiometers.

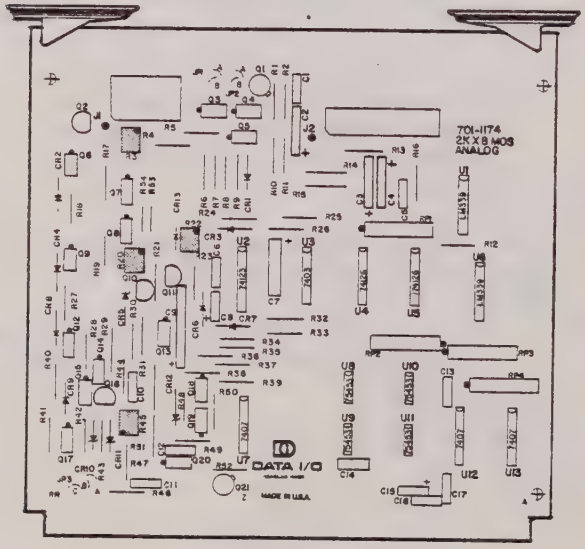


Figure 4-4. Analog Card Adjustment Locations

● The SWITCH POSITIONS column gives the switch settings for S2 and S3 on the Universal Calibrator. S2 is the load-select switch; S3 is the line-select switch. Each step on the calibration chart may require changing of switch positions. With the proper S2 and S3 positions selected, press S1 to make an accurate reading, and keep the switch depressed only long enough to complete the step.

CAUTION

DO NOT keep S1 depressed for extended periods. Certain measurements induce high programmer current levels. Extended high-current operation (S1 depressed) may damage sensitive electronic components.

● The TEST POINT column gives test point locations for the DVM probe. Most test points are located on the Universal Calibrator; some points are located on the program card. For instance, if a test point is designated as U6 P8, the DVM probe should be placed on pin 8 of integrated circuit U6 on the card indicated in the COMMENTS column.

● The LIMITS column is divided into three portions: MIN (minimum), NOM (nominal), and MAX (maximum). The values given are in volts and indicate the range into which a given DVM reading should fall. If a reading is within the limits, no adjustment is required and the programmer (or Program Card Set) passes a particular test. If a reading falls outside of the given limits, or if it cannot be adjusted to fall within the limits (in adjustment steps), the card is nonfunctional and should not be used for programming.

● The COMMENTS column on the right side of the chart provides information for certain calibration steps including call-outs of programmer operations required in some steps. The programmer provides signals to the card set on the Address bus, the Data Input bus, the START/STOP line and the FWD/REV line. The card set provides signals to the programmer on the RESET line, the VOL/VOH select line and the Data Output bus. In the course of calibration, the programmer is used to observe or set the following conditions:

- State of the START/STOP line
- State of the FWD/REV line
- Data on the DO bus
- Data on the DI bus

Key sequences for observing these conditions are given in the following paragraphs (4 3.1 — 4.3.5). Follow the tests on the Calibration Chart step-by-step, and refer to paragraphs 4.3.1 — 4.3.5 as necessary.

MODEL 9 USERS NOTE

Some of the following operations are performed differently on Model 9's with different revisions of software. Perform the following test to determine whether to refer to steps for Revision "A" software or to steps for Revision "B" or later software.

1. *Turn power OFF.*
2. *Observe the LOAD indicator while turning power ON.*
3. *If the LOAD indicator remains ON, refer to key sequences for Revision "B" or later software.*
4. *If the LOAD indicator turns OFF, refer to key sequences for Revision "A" software.*

Calibration Chart

DATA I/O
Programming systems for tomorrow...today

CALIBRATION CHART 017-1174-1 PROGRAM CARD 909-1174-1

FIXTURE 702-1071 MANUFACTURER

PAGE 1 OF 3 PROGRAM ADAPTER 910-1174-1 PROM 2716/8716 2708/8708, 2704/8704

DATE	REV	REVISION RECORD	DR	CK
10-20-78	T	CN #1905	GJ	GJ
11-78	-	CN #2565	FS	
12-1-78	U	CN #2613	KL	
4-79		ECN #2565	FS	

CAL. ADAPT. HEX DATA (POS. LOGIC) LOCATION U2	U1	TEST DESCRIPTION	STEP NO.	PROGRAMMER WORD COUNT DEC	HEX	OCT	SWITCH POSITIONS S2	S3	MEASUREMENT TEST PT.	ADJ.	LIMITS MIN	NOM	MAX	COMMENTS
														NOTES are on pages 2 and 3. Switch S1 must be depressed for accurate readings. CAUTION: DO NOT LEAVE S1 DEPRESSED FOR EXTENDED PERIODS.
44	02	+24	1-1	000	00	000			+24		23.5	24.0	24.5	Use paragraphs 4.3.1 - 4.3.5 for key sequences for COMMENTS below.
44	02	POWER +48	1-2	000	00	000			+48	R24	49.4	49.7	49.8	Adjustments are located on the power supply board.
44	02	SUPPLIES +5	1-3	000	00	000			+5	R18	5.05	5.1	5.15	See programmer manual.
44	02	-9	1-4	000	00	000			-9	R40	-9.2	-9.0	-8.8	
44	00	PROGRAMMABLE SUPPLY	1-5	001	01	001			PROG V		14.0		18.0	
44	00	VCC PROGRAM V SET	2-1	001	01	001	5	1	TP3	R3	4.75	5.0	5.25	*Adjustment Step.*
44	00	VCC KILL/ICC RESET	2-2	001	01	001	6	1	TP3		0.0		0.4	Confirm programmer in STOP.
44	00	VDD PROGRAM V SET	2-3	001	01	001	5	6	TP3	R20	11.4	12.0	12.6	*Adjustment Step.* Set programmer in START.
44	00	VDD KILL/IDD RESET	2-4	001	01	001	6	6	TP3		0.0		0.4	Confirm programmer in STOP.
44	00	VBB PROGRAM	2-5	001	01	001	5	4	TP3	R22	-5.25	-5.0	-4.75	*Adjustment Step.* Set programmer in START.
44	00	VBB KILL, IBB RESET	2-6	001	01	001	6	4	TP3		-0.4		0.0	Confirm programmer in STOP. See NOTE 1.
44	00	PROGRAM LINE, PROG (VPP) (3)	3-1	002	02	002	7	7	TP3	R45	26.6	26.8	27.0	*Adjustment Step.* Set programmer in START.
44	00	PROG LINE LOAD TEST	3-2	002	02	002	3	7	TP3		25.6		26.2	
44	00	PROG LINE KILL, IBB RESET	3-3	002	02	002	5	7	TP3					Confirm programmer in STOP. See Note 3.
44	02	PROG LINE, VERIFY	3-4	003	03	003	7	7	TP3		0.0		0.4	Set programmer in START.
44	04	CE PROGRAM (1)	3-5	004	04	004	7	5	TP3		11.4		12.6	
44	01	CE VERIFY	3-6	005	05	005	7	5	TP3		0.0		0.4	
44	01	REFERENCE LEVEL	4-1	005	05	005	7	5	U1 P8		1.6		2.0	Test point located on analog card.
C4	05	BIT 8 PROGRAM	5-1	006	06	006	7	8	TP3		0.0		0.4	
C4	05	BIT 7 NO PROGRAM	5-2	006	06	006	7	9	TP3		4.75		5.25	
C4	05	BIT 6 PROGRAM	5-3	006	06	006	7	10	TP3		0.0		0.4	Load bits 2, 4, 6, 8 ON (HEX 55) to DI Bus.
C4	05	BIT 5 NO PROGRAM	5-4	006	06	006	7	11	TP3		4.75		5.25	Observe bits 2, 4, 6, 8 ON (HEX 55) on DO Bus.
C4	05	BIT 4 PROGRAM	5-5	006	06	006	7	12	TP3		0.0		0.4	
C4	05	BIT 3 NO PROGRAM	5-6	006	06	006	7	23	TP3		4.75		5.25	Model 9 users see NOTE 4.
C4	05	BIT 2 PROGRAM	5-7	006	06	006	7	22	TP3		0.0		0.4	
C4	05	BIT 1 NO PROGRAM	5-8	006	06	006	7	21	TP3		4.75		5.25	
C4	05	BIT 8 NO PROGRAM	5-9	006	06	006	7	8	TP3		4.75		5.25	
C4	05	BIT 7 PROGRAM	5-10	006	06	006	7	9	TP3		0.0		0.4	Load bits 1, 3, 5, 7 ON (HEX AA) to DI Bus.
C4	05	BIT 6 NO PROGRAM	5-11	006	06	006	7	10	TP3		4.75		5.25	

CAL. ADAPT. HEX DATA (POS. LOGIC) LOCATION U2	U 1	TEST DESCRIPTION	STEP NO.	PROGRAMMER WORD COUNT DEC	HEX	OCT	SWITCH POSITIONS S2	S3	MEASUREMENT TEST PT.	ADJ.	LIMITS MIN	NOM	MAX	CALIBRATION CHART 017-1174-1 PAGE 2 OF 3
C4	05	BIT 5 PROGRAM	5-12	006	06	006	7	11	TP3		0.0		0.4	
C4	05	BIT 4 NO PROGRAM	5-13	006	06	006	7	12	TP3		4.75		5.25	Observe bits 1,3,5,7 ON (HEX AA) on DO Bus.
C4	05	BIT 3 PROGRAM	5-14	006	06	006	7	23	TP3		0.0		0.4	Model 9 users see NOTE 4.
C4	05	BIT 2 NO PROGRAM	5-15	006	06	006	7	22	TP3		4.75		5.25	
C4	05	BIT 1 PROGRAM (2)	5-16	006	06	006	7	21	TP3		0.0		0.4	
C4	00	DATA DISABLE	6-1	007	07	007	7	8	TP3		4.75		5.25	Load bits 1 thru 8 ON (HEX 00) to DI Bus. Confirm all bits OFF (HEX FF) on DO Bus. Model 9 users see NOTE 4.
C4	00													
C4	00	BACKWARDS DEVICE TEST	6-2	007	07	007	6	21						See NOTE 2.
44	00	ADDRESS TEST VIL (4)	7-1	682	2AA	1252	7	20	TP3		0.0		0.4	Set programmer in START.
44	00	ADDRESS TEST VIH	7-2	682	2AA	1252	7	19	TP3		4.75		5.25	
44	00	ADDRESS TEST VIL	7-3	682	2AA	1252	7	18	TP3		0.0		0.4	
44	00	ADDRESS TEST VIH	7-4	682	2AA	1252	7	17	TP3		4.75		5.25	
44	00	ADDRESS TEST VIL	7-5	682	2AA	1252	7	16	TP3		0.0		0.4	
44	00	ADDRESS TEST VIH	7-6	682	2AA	1252	7	15	TP3		4.75		5.25	
44	00	ADDRESS TEST VIL	7-7	682	2AA	1252	7	14	TP3		0.0		0.4	
44	00	ADDRESS TEST VIH	7-8	682	2AA	1252	7	13	TP3		4.75		5.25	
44	00	ADDRESS TEST VIL	7-9	682	2AA	1252	7	2	TP3		0.0		0.4	
44	00	ADDRESS TEST VIH	7-10	682	2AA	1252	7	3	TP3		4.75		5.25	
44	00	ADDRESS TEST VIL	7-11	682	2AA	1252			U7 P10		0.0		0.4	Test point located on analog card. See NOTE 3.
44	00	ADDRESS TEST VIH	7-12	1365	555	2525	7	20	TP3		4.75		5.25	
44	00	ADDRESS TEST VIL	7-13	1365	555	2525	7	19	TP3		0.0		0.4	
44	00	ADDRESS TEST VIH	7-14	1365	555	2525	7	18	TP3		4.75		5.25	
44	00	ADDRESS TEST VIL	7-15	1365	555	2525	7	17	TP3		0.0		0.4	
44	00	ADDRESS TEST VIH	7-16	1365	555	2525	7	16	TP3		4.75		5.25	Perform these tests with word limit jumper
44	00	ADDRESS TEST VIL	7-17	1365	555	2525	7	15	TP3		0.0		0.4	JP2 on digital card set to 2K.
44	00	ADDRESS TEST VIH	7-18	1365	555	2525	7	14	TP3		4.75		5.25	
44	00	ADDRESS TEST VIL	7-19	1365	555	2525	7	13	TP3		0.0		0.4	
44	00	ADDRESS TEST VIH	7-20	1365	555	2525	7	2	TP3		4.75		5.25	
44	00	ADDRESS TEST VIL	7-21	1365	555	2525	7	3	TP3		0.0		0.4	
44	00	ADDRESS TEST VIH	7-22	1365	555	2525			U7 P10		4.75		5.25	Test point located on analog card. See NOTE 3.
44	00	VSS TEST	8-1	1365	555	2525	8	24	TP3		0.0		0.08	
04	00	← DATA PATTERN FOR WORDS NOT SHOWN												

NOTES:

1. For 909-1174-1 REV. "H" or earlier card sets, the programmer will not STOP. To obtain measurement set the programmer in STOP.
2. Set programmer in STOP. Press S1 on calibrator and hold to simulate backwards device while attempting to set programmer in START. Programmer must remain in STOP.
3. Omit this Step for 909-1174-1 REV. "H" or earlier card sets.

(continued Next Page)

NOTES:

4. For Model 9 users with Revision A Software;
   (see paragraph 4.3 to determine the correct revision letter):
   To perform this test, set the NORMAL/INVERT switch in NORMAL
   a. Press: LOAD, EXECUTE, KEYBOARD.
   b. Key in hex data in parentheses on the calibration chart.
   c. Press: PROGRAM, EXECUTE. The programmer will reamain in Program for up to 18 minutes. When the "P" indicator flashes, continue to step d.
   d. Press: STOP, KEYBOARD, EXECUTE.
   e. Advance to the word count specified on the calibration chart. Press the PROM key to observe the DO-bus data called out on the chart.

4.3.1 CHECK THE STATE OF THE START/STOP LINE

For steps that require confirmation of the state of the START/STOP line, perform the check as follows. To continue testing after confirming a STOP condition, START the programmer according to paragraph 4.3.2.

Models 1, 2, 3 and 5: Observe the START and STOP indicators.

Model 9: Press the PROM key and observe the data display. The programmer is in STOP if the display is blank; in START if the display shows data.

System 19: Observe the START light.

4.3.2 SET THE STATE OF THE START/STOP LINE

To set the state of the START/STOP line:

Models 1, 2, 3 and 5: Press the START/STOP key.

Model 9: Press KEYBOARD to STOP; press EXECUTE to START.

System 19: To set the START line high, with KEYBD selected and address and data displayed, depress the START key. Reselect KEYBD to STOP.

4.3.3 SET THE STATE OF THE FWD/REV LINE

To set the programmer in FORWARD or in REVERSE:

Models 1, 2, 3 and 5: Press the FWD key or the REV key.

Model 9: See MODEL 9 USERS NOTE, paragraph 4.3, to determine the right revision letter.

Revision "A" Software: Halt the programmer in FWD and in REV by entering data at an address and causing a mis-verify:

1. Ground J1-16 on the analog card.
2. Press LOAD.
3. Press EXECUTE.
4. Press KEYBOARD.
5. Key in data – Ø1 hex – at address ØØ1.
6. Press VERIFY.
7. Press EXECUTE. The programmer will mis-verify at the address containing data and will STOP in FWD.
8. Press SKIP. The programmer will mis-verify at the address containing data and will halt in REV.

Revision "B" or later Software: Press the FWD key to set the programmer in FORWARD and the REV key to set it in REVERSE.

System 19: With KEYBD selected, press ENTER to set the programmer in FORWARD and REVIEW to set it in REVERSE.

4.3.4 LOAD DATA ONTO THE DI BUS

The data on the calibration chart is to be loaded on the DI bus using the programmer keyboard.

Models 1, 2 and 5: Key in binary data called out on the Calibration Chart. (Bits called out must be ON, bits not called out must be OFF.) Perform the necessary number-system conversions if using an octal or hexadecimal keyboard. Confirm correct data by checking the binary DI display.

Model 3: Use an external source, such as a paper tape reader, to put binary data on the DI bus.

Model 9: (See MODEL 9 USERS NOTE, paragraph 4.3, to determine the correct revision letter.) When using a Model 9, always key in the hex data in parentheses to be sure that the correct data is placed on the DI bus.

Revision "A" Software:

Halt the programmer in the automatic program mode with data on the DI bus.

1. Clear RAM: Select INVERT. Then press and hold the EDIT key while pressing LOAD.
2. Press the KEYBOARD key, and key in hex data called out in parentheses on the calibration chart.
3. Press the PROGRAM key.
4. Ground J1-16 on the analog card.
5. Press EXECUTE and wait for the programmer to abort.
6. Press STOP, KEYBOARD and EXECUTE.
7. Disconnect J1-16 from ground.
8. SET the address specified on the calibration chart in order to make the measurement.

Revision "B" or later Software:

1. With the EXECUTE indicator illuminated and all the others OFF, use the hex keypad to key in hex data called out in parentheses on the calibration chart.

System 19:

Key the hex data in parentheses into RAM at the specified address. The data and address shown in the display are present on the DI bus.

4.3.5 CONFIRM DATA ON THE DO BUS

To view DO Bus data:

Models 1, 2, 3 and 5: Compare the bit callout on the calibration chart with the OUTPUT DATA display on the programmer front panel. Bits not called out must be OFF.

Model 9: Press the PROM key and observe the data display on the programmer front panel. Data must match the hex callouts on the calibration chart.

System 19: With KEYBD selected, press the DEVICE DATA key.

4.4 WAVEFORM OBSERVATION

Programming waveforms should be observed after complete DC calibration of the programmer and Program Card Set. Set-up instructions assume that the calibration equipment is already installed for calibration per paragraph 4.2.

In waveform observation, oscilloscope displays are to be compared with the Timing Diagram. These waveforms, indicated by circled digits on the timing diagram, are indentically referenced on the Calibration Chart. Waveforms are selected using switches S2 and S3 on the Universal Calibrator as specified on the Calibration Chart.

4.4.1 CALIBRATION EQUIPMENT SET-UP

Refer to Figure 4-5.

1. Make sure that the programmer power is OFF.
2. Remove the digital card from the card slot.
3. Check the timing diagram to determine the number of the reject jumper. Find and remove the jumper on the digital card (if installed), making sure to note the position in which it is installed.

CAUTION

Be sure to replace the reject (abort) jumper (if it was installed) in the proper position after waveform observation.

4. Disconnect the 16-conductor cable at J1 of the Universal Calibrator.
5. Connect the free end of the 16-conductor cable to digital card J1, making sure that the red cable stripe and pin 1 are properly oriented.
6. Connect the triggered input of a dual-trace oscilloscope to the digital-card test point as indicated to the left of the TEST waveform on the timing diagram. Connect an input probe to TP3 on the calibrator.
7. Reinstall the digital card in the slot from which it was removed.

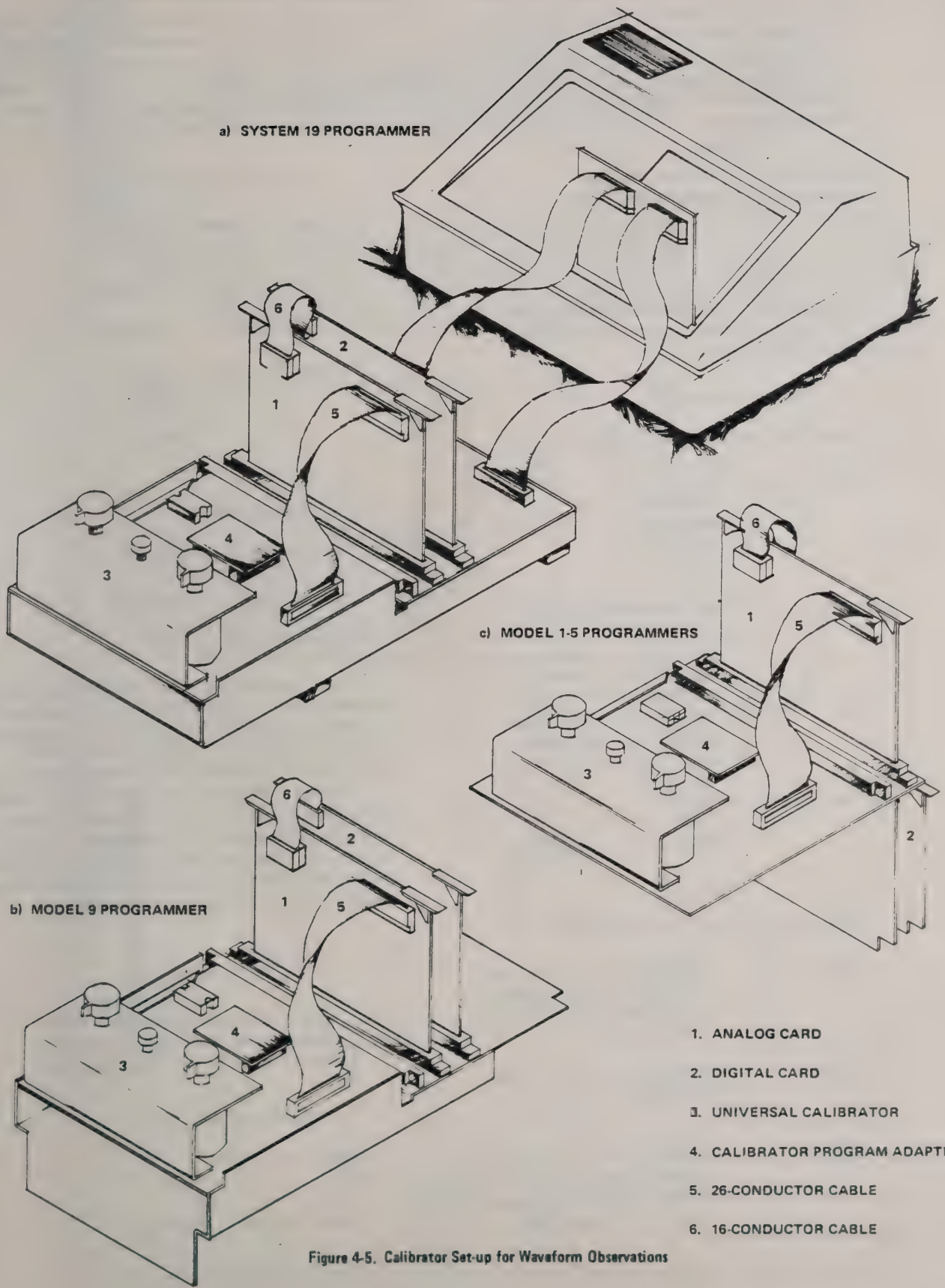


Figure 4-5. Calibrator Set-up for Waveform Observations

8. Check the NOTES column of the timing diagram to determine whether the Program Card Set defaults to VOH or VOL for calibration. If and only if the card set defaults to VOH, ground J1-16 (Read Enable line) to the GND test point on the Universal Calibrator.

CAUTION

Do not connect J1-16 to any other potential; damage to programmer components may result.

4.4.2 TEST PROCEDURE

Observing programming waveforms requires putting data in RAM and causing the programmer to attempt to program a nonexistent device.

1. Turn programmer power ON.

2. Prepare the programmer for keyboard data entry.

Models 1 – 5, press: RESET
RAM-RAM
PROGRAM
MANUAL
START

Model 9: Set the NORMAL/INVERT switch in NORMAL if the Program Card Set is calibrated VOH or in the INVERT position if VOL. The NOTES column on the timing diagram specifies the correct polarity. Press: KEYBOARD.

System 19 press: KEYBD
Ø
ENTER

3. Key in data for bit 1 at several addresses:

Models 1 – 5: Enter bit 1 at several addresses and confirm that bit 1 is ON and all other bits are OFF on the DI display.

Model 9: Enter hex data "Ø1" at several addresses.

System 19: Enter hex data at several addresses. Check the NOTES column on the Timing Diagram to determine the correct data polarity. If the timing diagram indicates VOH, enter a hex "1". If the timing diagram indicates VOL, enter a hex "E" for 4-bit card sets; "FE" for 8-bit card sets.

4. Select the PROGRAM mode:

Models 1 – 5, press: RESET
PROGRAM
AUTO
RAM-ROM2

Model 9, press: PROGRAM

System 19, press: SELECT
CØ
START
PROG

5. Initiate waveforms:

Models 1 – 5, press: START

Model 9, press: EXECUTE

System 19, press: START

After initiating the programming sequence, the programmer will halt at the first address which has data. Refer to the timing diagram and calibration chart by the circled digits (①, ②, ③,...). Make the indicated switch selections with S2 and S3 on the Universal Calibrator.

Observe specific waveforms relative to the triggered test pulse by pressing S1 on the calibrator. S3 is used to route analog card output to TP3 (the oscilloscope probe); S2 selects resistive loads that are applied when S1 is pressed. All other information on the calibration charts is of no importance during waveform observation.

CAUTION

When S1 is depressed high currents are induced within the programmer; do not hold S1 depressed for extended periods.

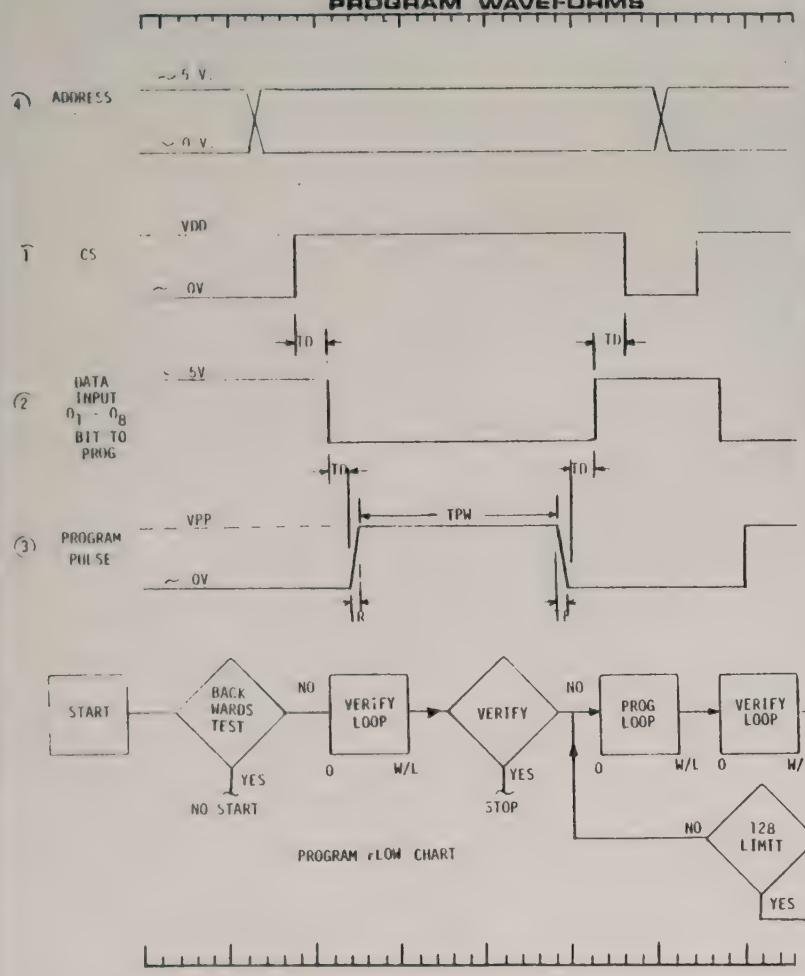
6. Stop programming:

Models 1 – 5 and 9, Press: STOP

System 19, press: KEYBD

DATE	BYM	REVISION RECORD	DR	CK
	D	ECN #1393		
6-20-77	R	ECN #1461	PW	GJ
11-78	-	ECN #2594	FS	

PROGRAM WAVEFORMS



NOTES

TIMING PROM

For Rev. "B" Analog Card Sets, or later
For Rev. "A" cards use same program except Bit 8 is inverted at all words shown.

1196 DIGITAL CARD JPRS

JP1,2,4,8 = Short
JP3,32,128 = Short & 16, 64 = Open
JP2 W/L = 2048
JPR Configuration gives 80 over program loops and 128 loops before reject.

Waveform Variables

VCC = 5.0 ± 0.25V

VDD = 12.0 ± 0.60V

VBB = 5.0 ± 0.25V

VPP = 26.8 ± 0.2V

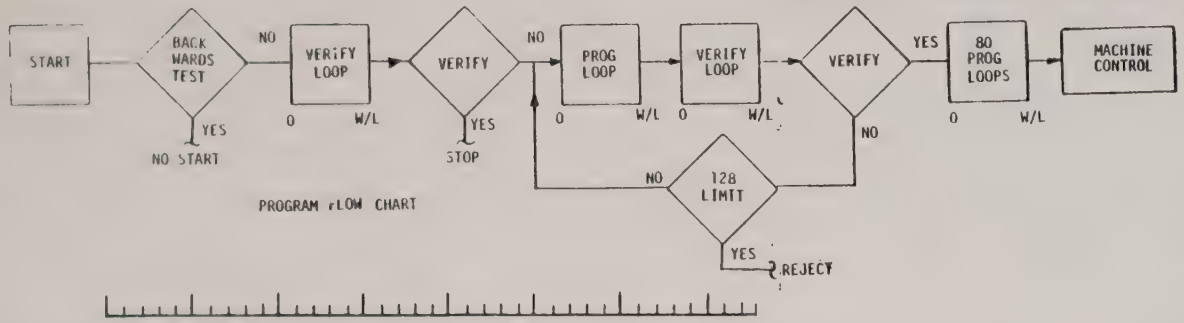
TD > 10 us

TPW = 1 ms + 0
- 0.1 ms

TR = TF = 0.5 to 2.0 us

For calibration, the card set polarity defaults to VOL.

For 2716 Timing, refer to 031-1362 Socket Adapter Data.

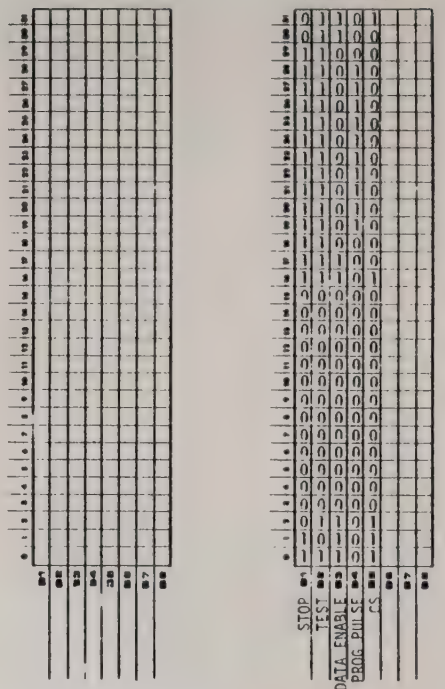


PROGRAM FLOW CHART

TRUTH TABLES

LINE : HI(1); NO LINE : LOW(Ø)

TIMING PROM



DATA I/O ISSAQUAH, WASH.

DRAWN BY PW & LC

APPROVED BY GJ

TITLE: 2708 TIMING DIAGRAM

DATE: 6-24-77

DRAWING NUMBER: 007-1174-1

4.4.3 REJECT JUMPER REINSTALLATION AND ABORT TEST

Before putting the Program Card Set back in use, it is necessary to reinstall the reject (abort) jumper and confirm the operation of the abort function on the digital card.

1. Turn the programmer power OFF.
2. Remove the digital card from the card slot.
3. Refer to the Timing Diagram for the reject jumper number and make sure to install the jumper in the position from which it was removed.
4. Reinstall the digital card in the card slot.
5. Repeat the key sequence in Waveform Test Procedure, paragraph 4.4.2, steps 1-5.
6. With Universal Calibrator switch positions selected to observe the test pulse waveform, repeat step 6 of the Test Procedure. Note with the oscilloscope that the waveform display is terminated by the programmer. This indicates that the abort function of the digital card is operative.

SECTION 5

CIRCUIT DESCRIPTION

5.1 INTRODUCTION

The Data I/O Program Card Set consists of a digital card, an analog card, and interconnecting cables. Both cards interface with the programmer and with each other. The analog card interfaces with the device being programmed or read. Figure 5-1 gives a generalized block diagram of the relations among the cards, the programmer, and the device.

5.1.1 DIGITAL CARD

The digital card receives data from the programmer on the DI bus, and from the device on the DO bus. The data on these busses are compared at each bit both before and after programming. At each bit, the digital card continues to command program pulses from the analog card until the bit is programmed unless an ABORT or REJECT is signalled.

5.1.2 ANALOG CARD

The analog card receives bit and word addresses, timing and mode commands. In turn, the analog card supplies programming signals of voltages and currents specified by the device manufacturer. When recommended by the manufacturer, each programmed bit is tested for loading and/or leakage. The analog card reads the device, once it is programmed, to verify that programmed data matches truth-table data.

5.1.3 DETAILED CIRCUIT DESCRIPTION

The following paragraphs explain the functions of the digital card and analog card.

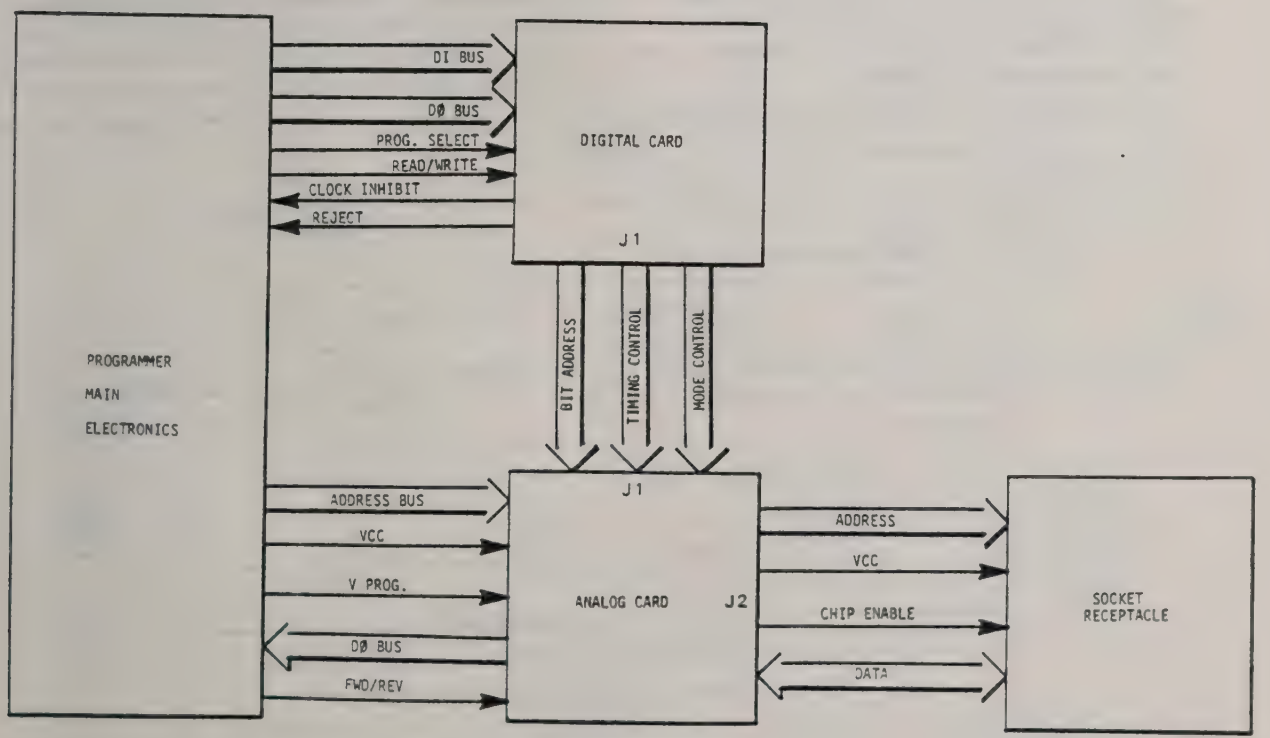


Figure 5–1. Simplified Block Diagram of Program Card Set

5.2 DIGITAL CARD

Figure 5-2 is a generalized block diagram of the digital card. This diagram show signal flow and functional relationships beween the blocks, but does not include detailed interconnection information. Refer to the schematics and Timing Diagram (with truth tables) for details of circuit connection and operation. The following paragraphs discuss the functions performed by the digital card.

5.2.1 PROGRAM MEMORY

When the digital card is selected for operation, the Program Memory will set when it receives a Write command. This causes the digital card to begin operation and halts the programmer clock. Initialization of the Program Pulse Counter, Bit Counter and Sequence Counter and clearing of the Overprogram Counter occur before the Program Memory is set.

5.2.2 MASTER CLOCK

The Master Clock is stopped prior to setting of the Program Memory. When the Program Memory sets, the Master Clock is enabled. This clock drives the sequence generator, thereby providing the timing reference for all waveforms presented to the PROM.

5.2.3 SEQUENCE GENERATOR

The sequence generator consists of a 4-bit Sequence Counter and a 32x8 Timing ROM. The combination generates timing signals for analog card control, along with bit test and Master Clock control.

5.2.4 CONTROL CIRCUITRY

This circuitry consists of memories and gates that control the programming algorithm. The algorithm is as follows: A Verify loop is performed on each address up to word limit. If for any address the Bit Comparator yields a bit-to-program during test time, a Program loop is performed. During this loop the sequencer outputs a program pulse for each address. Data to the PROM is supplied by the analog card and controlled by the programmer DI bus. (This is further explained in the analog card description which follows.) Another Verify loop is performed after each Program loop. Program/Verify looping continues until all the bits of the PROM are programmed or until the reject number of loops is reached. If the reject limit is reached, the Master Clock is stopped and a REJECT is signalled. If the PROM programs, extra consecutive Program loops are performed. Following these overprogram loops, the programmer completes its auto-program cycle by performing a Verify cycle.

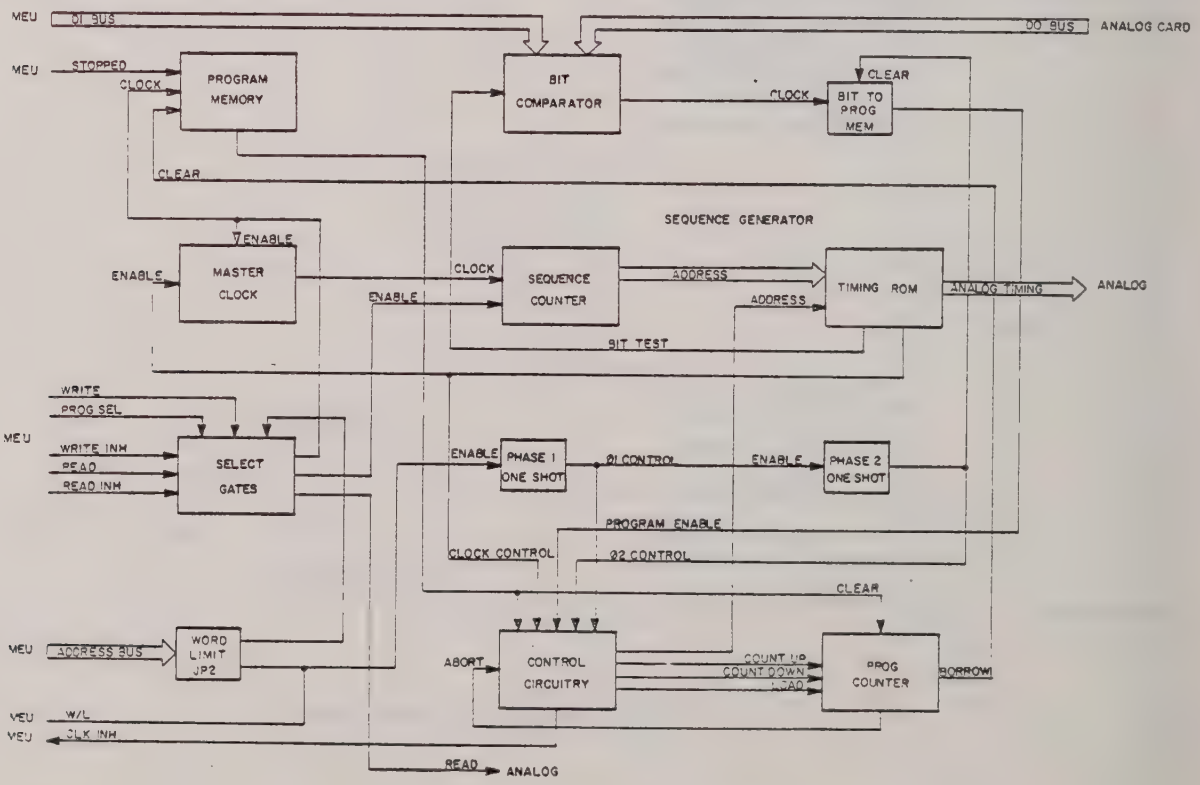


Figure 5-2. Block Diagram, 1196 Digital Card.

5.2.5 PHASES 1 AND 2 ONE SHOTS

These one shots are triggered by Word Limit at the end of each address loop and serve as timing control inputs for the control circuitry described above.

5.2.6 PROGRAM COUNTER

This counter counts the number of Program/Verify loops during Program, limiting out at the specified abort. It also counts the number of overprogram loops.

5.2.7 BIT COMPARATOR AND BIT-TO-PROGRAM MEMORY

The bit comparator compares the DI and DO buses. At test time the comparator outputs a bit-to-program decision if the DI and DO buses fail to compare. This bit-to-program output sets the bit-to-program memory, which stores information that a bit is to be programmed somewhere in the address loop. Output is supplied to the control circuitry.

5.2.8 WORD LIMIT GATING

Word Limit gates provide the capabilities for a jumperable Word Limit. The gate output pulls Word Limit low when the jumper-selected address line goes high.

5.2.9 SELECT GATING

The select gates monitor the programmer status lines in order to enable operation of the digital card. Outputs supply data to the Program Memory, control Verify A and B for 4/8 bit operation and Abort condition, and are routed to the analog card to control the data bus drivers.

5.3 ANALOG CARD

Figure 5-3 is a generalized block diagram of the analog card. This diagram shows signal flow and functional relationships between the blocks. Refer to the schematics and Timing Diagram (with truth tables) for details of circuit connection and operation.

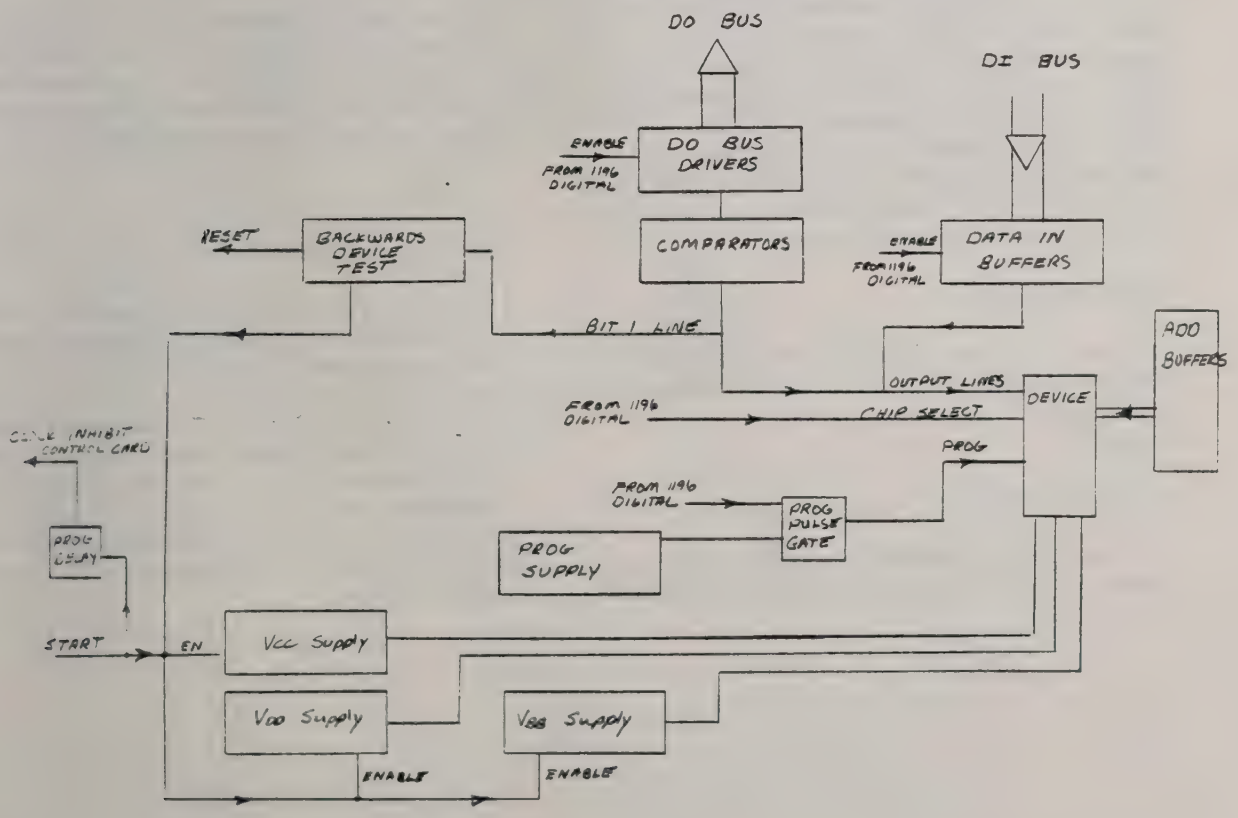


Figure 5-3. Block Diagram, 1174-1 Analog Card.

5.3.1 ADDRESS BUFFERS

The address buffers accommodate the ten incoming address lines emanating from the programmer MEU. Outputs from these lines drive the PROM bits during Program. During Read, the Data Enable line disables the gate outputs, allowing data from the PROM to be presented to the comparator.

5.3.2 DATA OUT DRIVERS AND COMPARATORS

The Comparator compares PROM bit data against the reference level. The reference for the Comparator is determined by voltage divider action of R12 and R16. Comparator outputs are transferred to the DO bus during Read by the data out drivers. This transfer allows the digital card to make a digital comparison between the transferred PROM output (DO Bus) and the programmer input (DI Bus).

5.3.3 VCC SUPPLY

The VCC supply is an emitter-follower pass transistor (Q6) with its output voltage controlled by the adjustable shunt regulator (Q2) and adjusted by R3. Transistor Q7, resistors R10, R14, and R17 provide current-limit capability. Foldback current limiting is accomplished as follows: When the supply current-limits and transistor Q1 turns ON, pulling RESET, transistor Q15 also turns ON, pulling the shunt regulator output OFF via diode CR2. Upon RESET, the programmer pulls START (STOP). Thus diodes CR6, CR1 and Gate U3 keep transistor Q15 turned OFF, holding the supply output OFF.

5.3.4 VDD SUPPLY

The VDD supply is identical to the VCC supply except for its output voltage setting. Like the VCC supply, it has foldback current limiting with its output held OFF during STOP.

5.3.5 VBB SUPPLY

The VBB supply consists of emitter-follower pass transistor Q12, adjustable shunt regulator Q11 and current-limit transistors Q13 and Q14. Zener diode CR 5 and resistor R44 shift the positive regulator Q11 to a negative value. This shift enables the supply to output a negative voltage.

5.3.6 PROGRAM SUPPLY AND PROGRAM PULSE SWITCH

The Program supply consists of emitter-follower pass transistor Q17, adjustable shunt regulator Q16 and current-limit transistor Q20. Current limiting is accomplished when the zener voltage of CR12 plus the base-emitter voltage of Q20 is developed across resistor R47. Foldback limiting is accomplished by transistor Q15 and Diode CR9 by the same action previously described for the VCC supply.

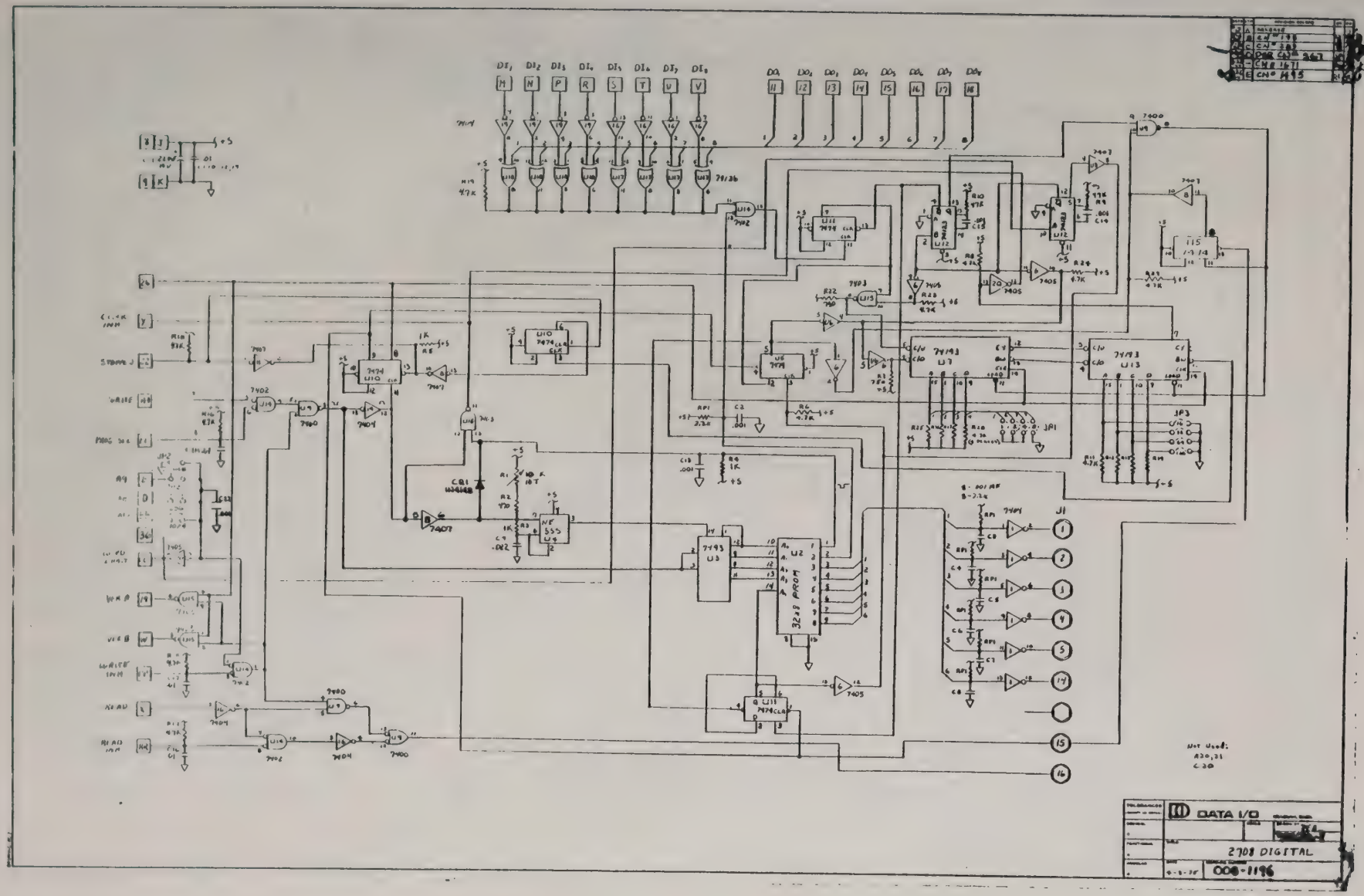
The program pulse switch routes the program supply output or the VCE saturation voltage of Q19 to the PROM upon command from the digital card via J1 Pin 2.

5.3.7 POWER UP DELAY

This delay is used to inhibit the Program or Verify cycle from beginning after START is depressed. This is done to allow time for the device to recover from power up of VCC, VDD and VBB. This delay is accomplished by holding CLK INH (Y) low during the time-out of one shot U2.

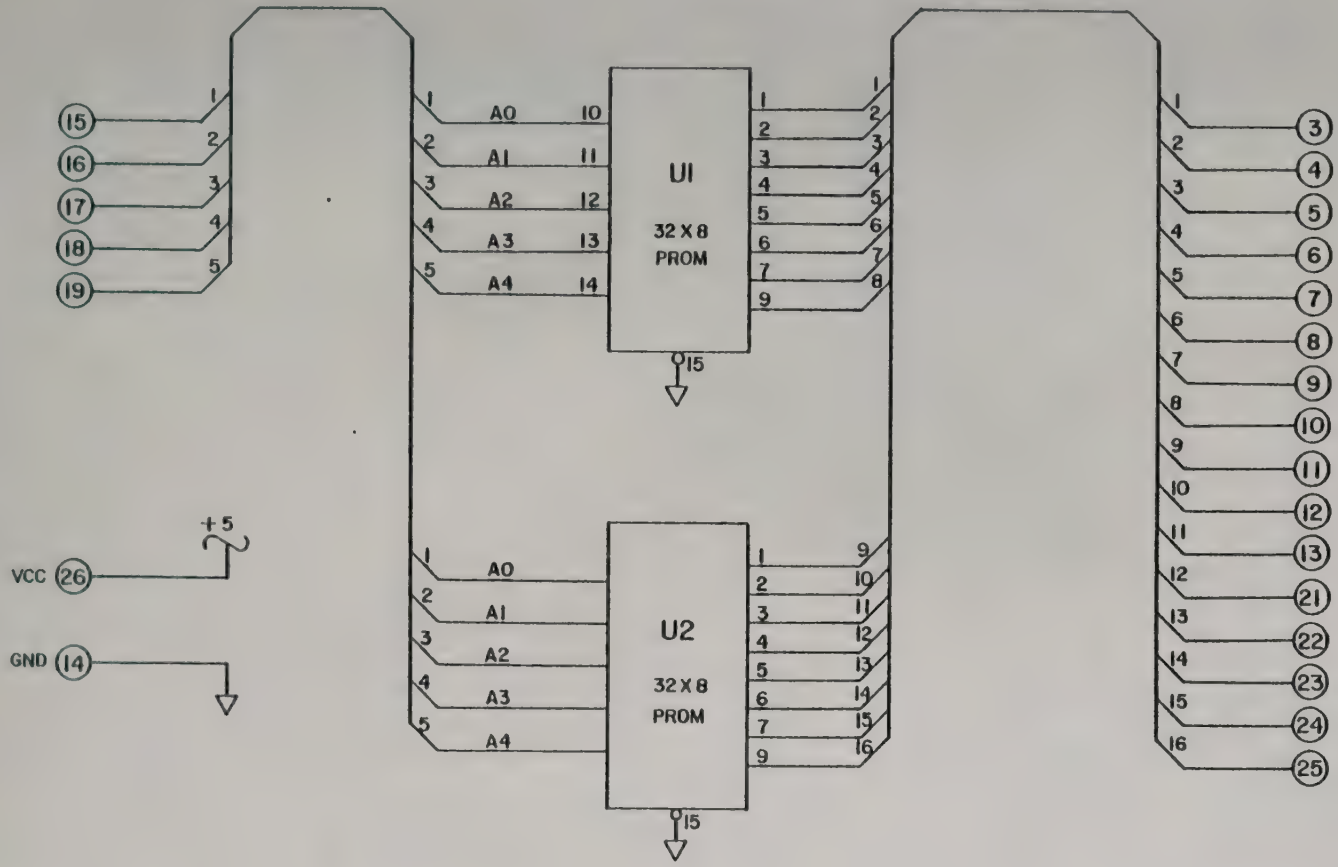
5.3.8 BACKWARDS TEST

When a device is inserted in the socket backwards, the bit 1 line is held low. Before power is applied to the device a test is made to see if the bit 1 line is low. This is accomplished using the one shot Q output, Pin 13 of U2, to enable the backwards test gate. The one shot is triggered by START going high. If the bit 1 line is held low by a device inserted backwards, U6 Pin 13 will be low, causing the backwards test gate to pull the RESET line low. Now power is applied to the device since the output of U2 holds the VCC, VDD, VPP, and VBB supplies cut off for the duration of the test.


DATA I/O
2708 DIGITAL
000-1196
3248 PROM
74193
7400
7402
7404
7405
7407
555
74LS26
Not Used:
A20,21
C20

BACKWARDS TEST
ADDRESS BUFFERS
CLK INH
START
RESET
SHORT (P6)
POWER-UP DELAY
VBB SUPPLY
VCC SUPPLY
VDD SUPPLY
PROGRAM SUPPLY
PROG PULSE SWITCH
DATA
POWER OFF (P6)
PROG
CS
DATA BUFFERS
COMPARATORS
READ
FUSE
VBB
VCC
VDD
CS
PROG
GND
NOTES UNLESS OTHERWISE SPECIFIED
1. ALL PNP'S MJE251, ALL NPN'S MJE240
2. ALL CAPACITORS IN UF ALL RESISTORS IN OHMS, 1/4, 5%
3. ALL NPN'S MJE240.
DATA I/O
2K X 8 MOS ANALOG
003-1174-H

DATE	SYM	REVISION RECORD	DR	CK
11-13-75	A	RELEASE		



TOLERANCES (EXCEPT AS NOTED)	DATA I/O ISSAQUAH, WASH		
DECIMAL .		SCALE	DRAWN BY G. ROPPE
FRACTIONAL .	TITLE PLUG IN ADAPTER (UNIVERSAL CALIBRATOR)		APPROVED BY
ANGULAR .	DATE 10-15-75	DRAWING NUMBER 008-1072	

Reader Comments

The manual's completeness, accuracy, organization, usability, and reliability: _____

_____

Did you find errors in this manual? _____

How can this manual be improved? _____

_____

_____

Additional comments: _____

_____

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Department _____ M/S _____

Company _____

Address _____

City _____ State _____ Zip _____ Phone _____

Manual or Part No. _____

0299/DEC 81

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Please return this card to Data I/O within five days

Did the packaging of this equipment exhibit any outward signs of physical damage? ☐ YES ☐ NO

Did this equipment arrive intact, without loose parts or cable damage? ☐ YES ☐ NO

Did the equipment operate on power-up? ☐ YES ☐ NO

Did you attain adequate system performance? ☐ YES ☐ NO

Were any electrical adjustments required? ☐ YES ☐ NO

If you required assistance, was a local Data I/O representative contacted? ☐ YES ☐ NO

Comments: _____

_____

Name _____ Title _____

Department _____ M/S _____

Company _____

Address _____

City _____ State _____ Zip _____ Phone ( ) _____

Model or Description _____ Serial or Part No. _____

Date Received _____

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